

# Certificate

## Certified Passive House component

for cool, temperate climate, valid until 31.12.2016

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
GERMANY

Category: **Curtain Wall**  
Manufacturer: **RAICO Bautechnik GmbH**  
87772 Pfaffenhausen, GERMANY  
Product name: **THERM+ 50 H-V (PH Dämmblock)**

The following comfort criteria were used in awarding this certificate:

Given a  $U_g$  value of  $0.70 \text{ W}/(\text{m}^2\text{K})$  and an element size of 1.20 m by 2.50 m,

$$U_{CW} = 0.80 \text{ W}/(\text{m}^2\text{K}) \leq 0.80 \text{ W}/(\text{m}^2\text{K})$$

Taking into account the installation based thermal bridges, and provided that the installation is, with regard to the thermal bridges, equal or better than shown in the data sheet, the facade meets the following criterion.

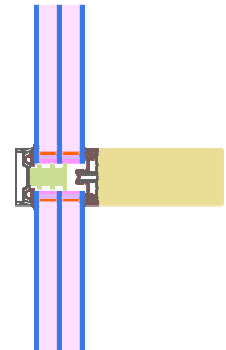
$$U_{CW, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2\text{K})$$

### Thermal data of the construction

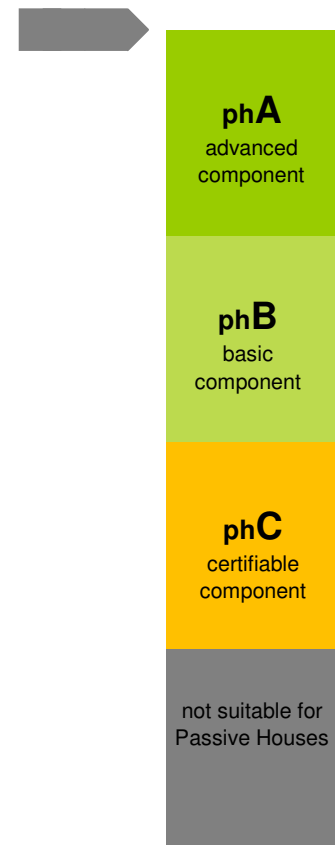
	$U_f$ -value [W/(m <sup>2</sup> K)]	Width [mm]	$\Psi_g$ [W/(mK)]	$f_{Rsi=0.25}$ [-]
Spacer	Swisspacer V*			0.72
Transom (t)	0.91	50	0.035	
Mullion (m)	0.92	50	0.035	
Thermal glass carrier bridge $\chi_{GT}$ [W/K]:				0.004

\*Spacers of lower thermal quality, especially those made of aluminium, lead to significantly higher thermal losses and lower temperature factors.

Further information see data sheet



### Passive House Efficiency Class

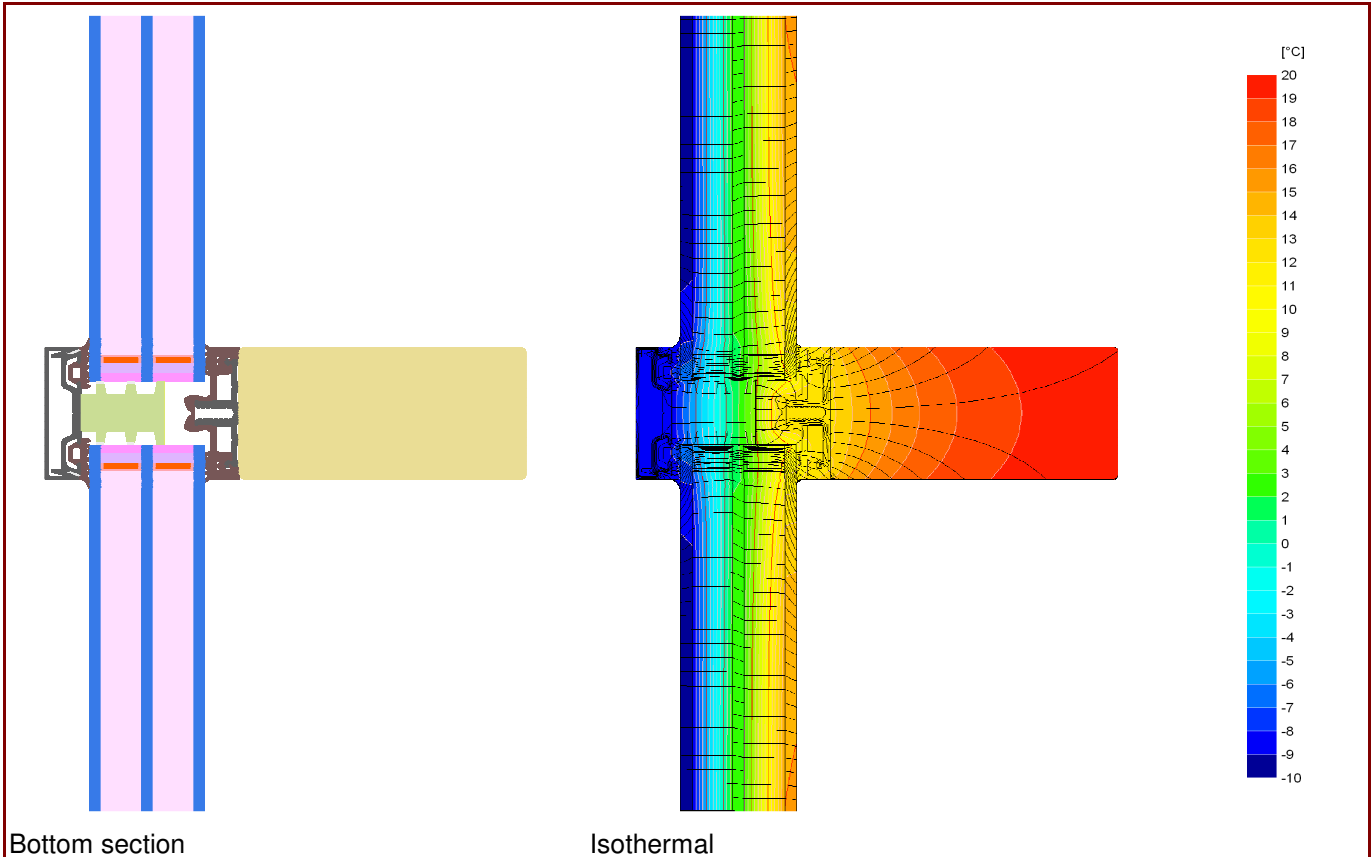


**CERTIFIED COMPONENT**

Passive House Institute

# Data Sheet RAICO Bautechnik GmbH, THERM+ 50 H-V (PH Dämmblock)

**Manufacturer** RAICO Bautechnik GmbH  
87772 Pfaffenhausen, GERMANY  
Tel.: +49 8265 911 0  
www.raico.de

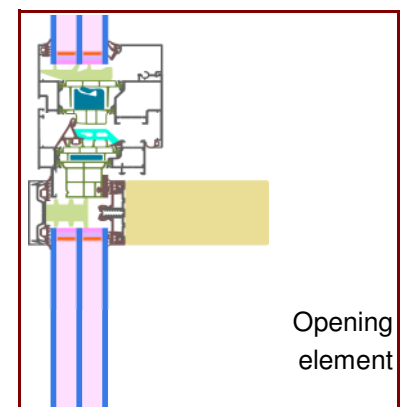


## Description

Timber construction, with aluminium system carrier. Covering- and pressure-strip from aluminium. PE-foam insulator in the glazing rebate (0,038 W/(mK)), covered by aluminium foil on the inside. Used Pane: 40 mm (4/14/4/14/4), intersection of the Glass: 13 mm. Used spacer: Swisspacer V

## Thermal data

	<b>U<sub>f</sub>-value</b> [W/(m²K)]	<b>Width</b> [mm]	<b>Ψ<sub>g</sub></b> [W/(mK)]	<b>f<sub>Rsi=0.25</sub></b> [-]
Spacer	Swisspacer V*			
Transom (t)	0.91	50	0.035	0.72
Mullion (m)	0.92	50	0.035	
Opening element	1.28	153	0.030	0.70
-				
Thermal glass carrier bridge χ <sub>GT</sub> [W/K]:				0.004
1: Includes ΔU = 0.18 W/(m²K), measured by ift Rosenheim				
2: Measured by ift Rosenheim				



\* Spacers of lower thermal quality leading to higher thermal losses and lower temperatures.

# Data Sheet RAICO Bautechnik GmbH, THERM+ 50 H-V (PH Dämmblock)

## Installation

## Installation based thermal bridge $\Psi_{\text{instal.}}$ in Passive House suitable walls

		EIFS	Timber construction wall	Ventilated facing
<b>Position</b>				
<b>Bottom</b>	[W/(mK)]			
<b>Side/top</b>	[W/(mK)]			
<b><math>U_{\text{CW,instaled}}</math></b>	[W/(m <sup>2</sup> K)]			

## Explanatory notes

The facade-U-values were calculated based on a 1.20 m by 2.50 m element  $U_g = 0.70 \text{ W/(m}^2\text{K)}$ .  
If better glazing is used, the window U-value decrease as follow:

<b>U Glazing</b>	<b><math>U_g</math> [W/(m<sup>2</sup>K)]</b>	0.66	0.60	0.57
<b>U Facade</b>	<b><math>U_{\text{CW}}</math> [W/(m<sup>2</sup>K)]</b>	0.76	0.70	0.68

Depending on the thermal losses through opaque elements, transparent components are categorised according to efficiency classes. These thermal losses include the losses through the frame, multiplied by its width, the thermal bridge at the edge bond as well as the length of the edge bond.

Please ask the manufacturer for a detailed report containing all calculations and results.

For further information, please visit [www.passivehouse.com](http://www.passivehouse.com) or [www.passipedia.org](http://www.passipedia.org).